

# Work Order ID 62197

Wednesday, September 22, 2010 10:22:22 A



Page 1

Item ID:	D3873-1	Accept		Setup	Start	
Revision ID:					Stop	
Item Name:	Bushing					
Start Date:	9/22/2010	Start Qty:	40.00	Cust Item ID:		
Required Date:	9/29/2010	Req'd Qty:	40.00	Customer:		
Reference:						

Approvals:	Process Plan:		Date:	10/9/22	Tooling:		Date:		Run	Start	
	QC:		Date:		SPC (Y/N):		Date:			Stop	

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D3873	B								

100		0.00							
	Hardinge								
Hardinge CNC Lathe Small	Memo	0.00							
	1-TURN AS PER FOLIO FA806 & DWG D3873 ,								
	FOLIO REV:								
	DWG REV:								
	2-DEBURR AS REQUIRED								
110	QC2- Inspect parts off machine FAI/FAIB	0.00							
	QC								
Quality Control	Memo	0.00							

10/10/25

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries



W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

# Picklist Print

Wednesday, September 22, 2010 10:22:26 AM

Page 1

Work Order ID: 62197

Parent Item: D3873-1

Parent Item Name: Bushing


Start Date: 9/22/2010

Required Date: 9/29/2010

Start Qty: 40.00

Required Qty: 40.00

## Comments:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M303R0.750  303 Round Bar 0.750		Purchased	No			100	f	62.4849	0.06	2.4			

### Location

### Loc Qty

### Loc Code

MAT	4.2197	
107077	0	
115010	4.2197	
MAT028	40.7052	
113134	40.45	
113424	0.2552	
MAT029	17.56	
114356	17.56	

2.5 RT SN 10/05/25

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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W/O:		WORK ORDER CHANGES					
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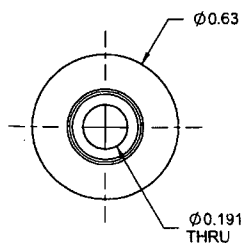
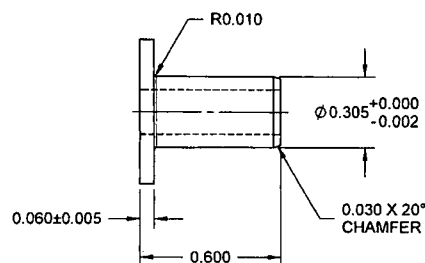
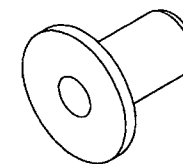
Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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**NOTE:** Date & initial all entries



8 7 6 5 4 3 2 1



**D3873-1 BUSHING**

SHOP ONLY  
 REFERENCE  
 ENGINEER  
 UNCONTROLLED COPY  
 SUBJECT TO A CHANGE  
 WITHOUT NOTICE  
 WORK CENTER  
 NO. 62197  
Bf10-9-22

**RELEASED**  
UP 09.03.03  
 per ECN 09-538

**NOTES:**

- 1) MATERIAL: AISI 303 STAINLESS STEEL ROUND BAR  
REF DART SPEC M303R
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 0.01 lbs

A	NEW ISSUE	MB	09.01.07
REV.	DESCRIPTION	BY	DATE
DESIGN	<u>1/8</u>	<b>DART AEROSPACE USA, INC.</b> PORT HADLOCK, WA	
DRAWN	<u>1/8</u>		
CHECKED	<u>1/5</u>	DRAWING NO.	REV. A
MFG. APPR.	<u>1/5</u>	D3873	SHEET 1 OF 1
APPROVED	<u>1/5</u>	TITLE	SCALE
DE APPR.	<u>1/5</u>	BUSHING	NTS
DATE	09.01.07	COPYRIGHT © 2009 BY DART AEROSPACE USA, INC. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.	

8 7 6 5 4 3 2 1

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